



SKF Extended Life Plain Bearings

Virtually maintenance-free and environmentally friendly



Virtually maintenance-free bearings reduce costs and environmental impact

Now there's a choice

Steel/steel spherical plain bearings typically require relubrication as part of a regularly scheduled maintenance program. The fresh grease pumped into the bearing does little more than expel contaminants and wear debris and redistribute the grease. Relubrication extends bearing service life but also adds cost. Whether it is the cost of labour, downtime, the cost of new grease or the cost to dispose of used grease, these costs add up over time.

To help reduce these costs, SKF has introduced SKF Extended Life Plain Bearings. These sealed steel/steel spherical plain bearings and rod ends do not require relubrication in applications where contamination levels are clean to moderate. Under these conditions SKF Extended Life Plain Bearings last at least as long as standard steel/steel plain bearings even if those standard bearings are relubricated in accordance with recommended maintenance schedules. Because SKF Extended Life Plain Bearings do not require relubrication they automatically offer built in protection against bearing failures due to missed relubrication intervals.



SKF Extended Life Plain Bearings are equipped with SKF LS triple-lip seals. These seals, designed for long service life in highly contaminated environments, do an excellent job protecting the bearing's tribological system over the life of the bearing. SKF LS triple lip seals are the standard sealing solution for all SKF Extended Life Plain Bearings.

SKF Extended Life Plain Bearings

The initially greased SKF Extended Life Plain Bearings last until end of their service life without regreasing and are an excellent choice in applications where there are clean to moderate levels of contamination.

Features and benefits

SKF Extended Life Plain Bearings can replace the standard open or sealed, steel/steel plain bearings that you are using today. These bearings are designed to accommodate the same high loads and misalignment as a standard steel/steel bearing. The seals and grease can accommodate temperatures ranging from -45 to $+110$ °C (-49 to $+230$ °F).

In applications where contamination levels are clean to moderate, SKF does not recommend relubricating these bearings. For highly contaminated environments, refer to the catalogue SKF heavy-duty spherical plain bearings.

Reduce costs

In addition to the cost savings that result from reduced grease consumption, downtime and maintenance, sealed SKF Extended Life Plain Bearings can further reduce costs by enabling external sealing solutions to be simplified or eliminated completely.

Also, because these bearings virtually eliminate premature bearing failures resulting from poor lubrication conditions, these bearings can last longer in applications where contamination levels are clean to moderate.

Reduce environmental impact

SKF Extended Life Plain Bearings are phosphated and then undergo further treatment to improve wear resistance and practically eliminate the risk of corrosion.

Afterwards, non-toxic grease is introduced into the bearing.

When sealed, this tribological system is so robust that relubrication is not necessary. The result: no additional grease is consumed, and no grease is purged from the bearing, which can significantly reduce environmental impact.

*Virtually maintenance-free means that the bearing should function as intended without being relubricated as long as the tribological system is not compromised. The term maintenance-free does not imply that these bearings should not be inspected as part of a regularly scheduled maintenance program.

Extended bearing service life

To test the effectiveness of the new tribological system, unsealed SKF Extended Life Plain Bearings were tested against unsealed, but initially greased, competitor bearings as well as standard SKF plain bearings. Results (→ **diagram 1**) show that the tribological system of SKF Extended Life Plain Bearings will provide significantly longer service life.

To calculate the basic rating life of an SKF Extended Life Plain Bearing, refer to the basic rating life calculation of bearings with steel/steel sliding surface combination. The calculated basic rating life with regular relubrication is the same as for an SKF Extended Life Plain Bearings without relubrication.

For additional information, refer to the catalogue *SKF spherical plain bearings and rod ends*.

Reducing friction reduces energy use

Frictional losses waste energy – energy that will not be available to future generations. Therefore, the test results (→ **diagram 2**), which show that SKF Extended Life Plain Bearings reduce frictional losses by 37%, have far-reaching implications.

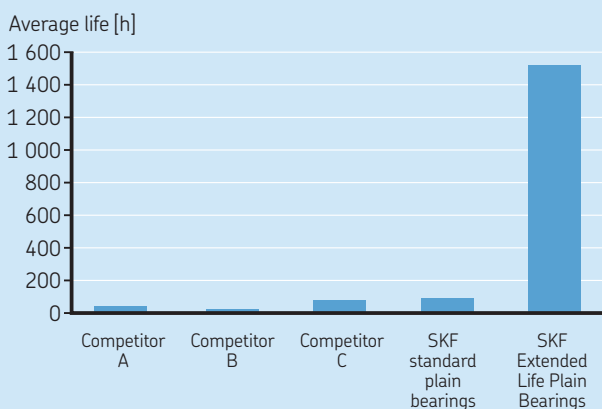
The tribological system

The tribological system combines a specially formulated non-toxic grease, optimized internal geometry, a highly effective sealing system and surface treatments to provide the following benefits:

- Optimize the effectiveness of the lubricant
- Reduce the coefficient of friction
- Avoid fretting corrosion
- Reduce environmental impact
- Avoid premature failures due to poor lubrication conditions

Diagram 1

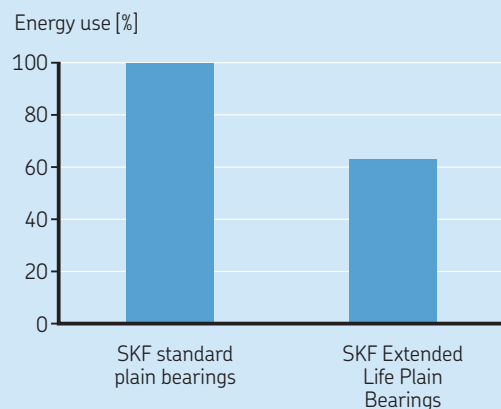
Endurance tests: SKF Extended Life Plain Bearings vs. standard steel/steel plain bearings



Note: The load on SKF Extended Life Plain Bearings was 45% higher than the load on the other bearings.

Diagram 2

Energy use: SKF standard steel/steel plain bearings vs. SKF Extended Life Plain Bearings



About the LS seal

To perform well for long periods, the seal is reinforced with a stamped steel insert (→ **fig. 1**). The steel insert protects the seal lips from larger sized contaminants. It also significantly increases the seal's retention forces and stiffness.

The design of the seal lips virtually eliminates the ingress of contaminants into the bearing (→ **fig. 2**).

Seal life test results

Tests showed that an LS seal will last up to three times longer than standard seals (→ **diagram 3**). Made of oil and wear-resistant acrylonitrile-butadiene rubber (NBR), these seals are suitable for operating temperatures ranging from -45 to $+110$ °C (-45 to $+230$ °F) and, for brief periods, up to $+125$ °C ($+250$ °F).

NBR is highly resistant to aging and deformation, which further extends the service life of these seals.

Fig. 1

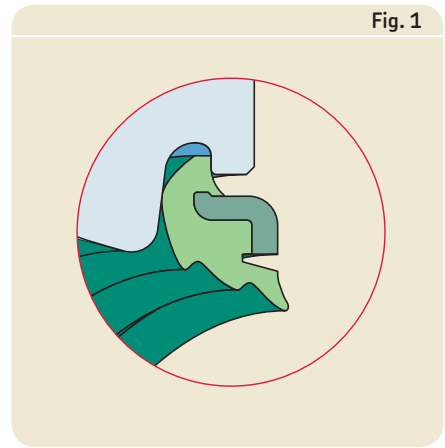


Fig. 2

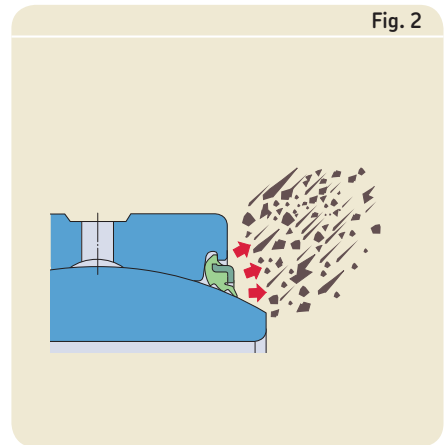
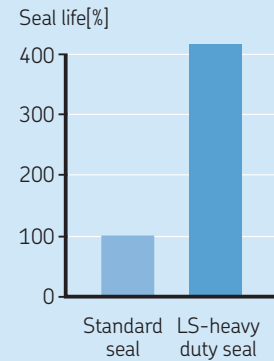


Diagram 3

Test results: seal life



Improved corrosion resistance

SKF Extended Life Plain Bearings undergo a special treatment to inhibit rust. Salt spray tests show that corrosion is reduced to a minimum (→ **diagram 4**).

Reduced total cost of ownership

SKF Extended Life Plain Bearings require less maintenance in order to achieve their calculated life. Longer service life means less downtime and lost production attributed to repairs. Lubricated-for-life also eliminates the additional costs associated with relubrication of the bearing (→ **diagram 5**).

The assortment

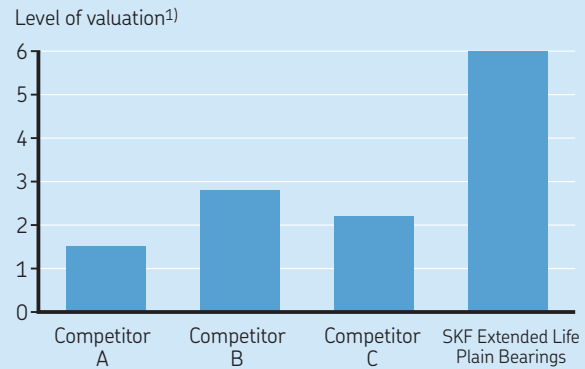
SKF Extended Life Plain Bearings are available in the GE, GEH, GEM and GEZ, GEZH and GEZM series. Rod ends of series SI(A) and SA(A) can also be equipped with these spherical plain bearings.

SKF steel/steel plain bearings are made of high grade carbon chromium steel that has been hardened, ground and phosphated. The sliding surfaces are treated further to improve wear and corrosion resistance.

The outer ring is intentionally fractured to allow for the inner ring to be inserted. The bearings are non-separable.

Diagram 4

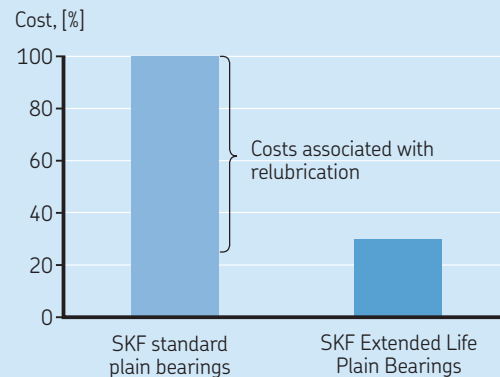
Salt spray test according to ISO 9227 after 96 hours



¹⁾ Level of valuation based on procedures according to ISO 10289.

Diagram 5

Reduced total cost of ownership





Bearing data – general

Dimensions

Boundary dimensions of metric SKF Extended Life Plain Bearings are in accordance with ISO 12240-1

- GE .. ESX-2LS and GEH .. ESX-2LS series
- GEM .. ESX-2LS series except for the inner ring

Boundary dimensions of inch SKF Extended Life Plain Bearings are in accordance with ANSI/ABMA Std. 22.2

- GEZ .. ESX-2LS and GEZH .. ESX-2LS series
- GEZM .. ESX-2LS series except for the inner ring

Tolerances

SKF metric radial spherical plain bearings are manufactured to tolerances in accordance with ISO 12240-1. SKF inch radial spherical plain bearings are manufactured to tolerances in accordance with ANSI/ABMA Std. 22.2.

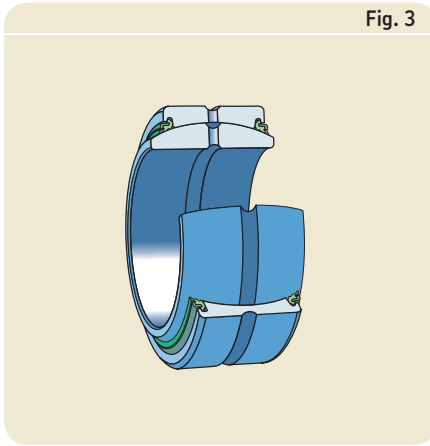
Mounting and handling instructions

SKF Extended Life Plain Bearings should not be lubricated*. These bearings are lubricated at the factory under clean conditions. Introducing a foreign grease will only reduce the effectiveness of the tribological system.

When mounting, do not swivel the bearing to the point where grease will be displaced from the bearing.

* The bearings still have lubrication holes for manufacturing reasons. Do not apply grease to the bearing.

Fig. 3



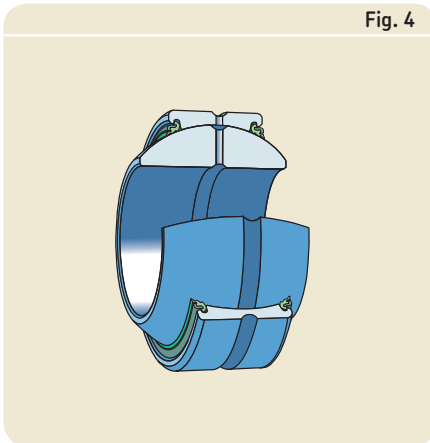
GE .. ESX-2LS

Metric radial spherical plain bearings.
Range: 20 to 120 mm bore.

GEZ .. ESX-2LS

Inch size radial spherical plain bearings.
Range: 1 to 6 inch bore.

Fig. 4



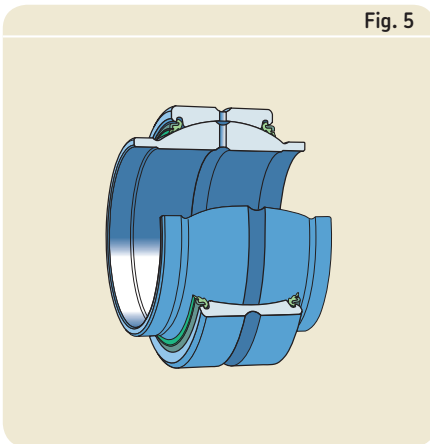
GEH .. ESX-2LS

Metric radial spherical plain bearings as GE .. ESX-2LS, but with wider inner ring and larger outside diameter. Range: 20 to 110 mm bore.

GEZH .. ESX-2LS

Inch size radial spherical plain bearings, as GEZ .. ESX-2LS, but with wider inner ring and larger outside diameter.
Range: 1.25 to 5.5 inch bore.

Fig. 5



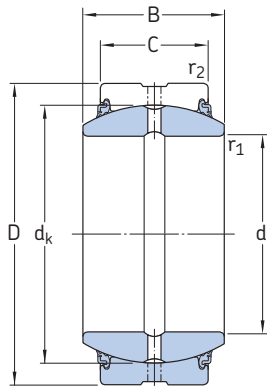
GEM .. ESX-2LS

Metric radial spherical plain bearings, as GE .. ESX-2LS, but with a cylindrical extension on both sides of the inner ring. Range: 20 to 80 mm bore.

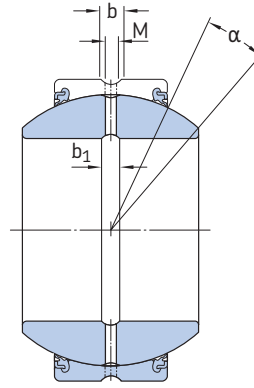
GEZM .. ESX-2LS

Inch size radial spherical plain bearings, as GEZ .. ESX-2LS, but with a cylindrical extension on both sides of the inner ring.
Range: 1 to 6 inch bore.

SKF Extended Life Plain Bearings
Radial spherical plain bearings, metric sizes
d 20 – 120 mm



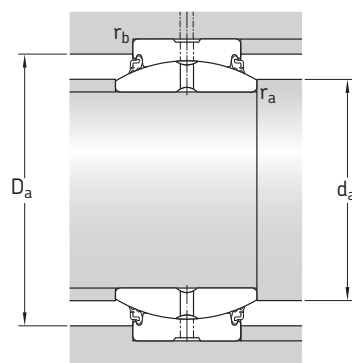
GE .. ESX-2LS



GEH .. ESX-2LS

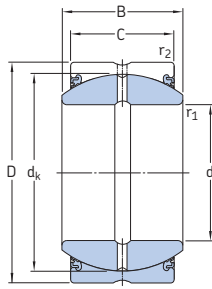
Principal dimensions				Angle of tilt ¹⁾	Basic load ratings		Mass	Designation
d	D	B	C	α	C	C ₀		
mm				°	kN		kg	–
20	35	16	12	9	30	146	0,065	GE 20 ESX-2LS
	42	25	16	17	48	240	0,16	GEH 20 ESX-2LS
25	42	20	16	7	48	240	0,12	GE 25 ESX-2LS
	47	28	18	17	62	310	0,2	GEH 25 ESX-2LS
30	47	22	18	6	62	310	0,16	GE 30 ESX-2LS
	55	32	20	17	80	400	0,35	GEH 30 ESX-2LS
35	55	25	20	6	80	400	0,23	GE 35 ESX-2LS
	62	35	22	15	100	500	0,47	GEH 35 ESX-2LS
40	62	28	22	6	100	500	0,32	GE 40 ESX-2LS
	68	40	25	17	127	640	0,61	GEH 40 ESX-2LS
45	68	32	25	7	127	640	0,46	GE 45 ESX-2LS
	75	43	28	14	156	780	0,8	GEH 45 ESX-2LS
50	75	35	28	6	156	780	0,56	GE 50 ESX-2LS
	90	56	36	17	245	1220	1,6	GEH 50 ESX-2LS
60	90	44	36	6	245	1 220	1,1	GE 60 ESX-2LS
	105	63	40	17	315	1 560	2,4	GEH 60 ESX-2LS
70	105	49	40	6	315	1 560	1,55	GE 70 ESX-2LS
	120	70	45	16	400	2 000	3,4	GEH 70 ESX-2LS
80	120	55	45	5	400	2 000	2,3	GE 80 ESX-2LS
	130	75	50	14	490	2 450	4,1	GEH 80 ESX-2LS
90	130	60	50	5	490	2 450	2,75	GE 90 ESX-2LS
	150	85	55	15	610	3 050	6,3	GEH 90 ESX-2LS
100	150	70	55	6	610	3 050	4,4	GE 100 ESX-2LS
	160	85	55	13	655	3 250	6,8	GEH 100 ESX-2LS
110	160	70	55	6	655	3 250	4,8	GE 110 ESX-2LS
	180	100	70	12	950	4 750	11	GEH 110 ESX-2LS
120	180	85	70	6	950	4 750	8,25	GE 120 ESX-2LS

¹⁾ To fully utilize the angle of tilt, the shaft shoulder should not be larger than $d_{a \max}$

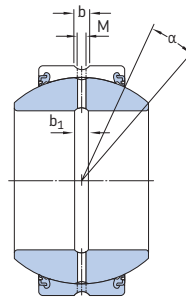


Dimensions				Abutment and fillet dimensions							
d	d _k	b, b ₁	M	r ₁ min.	r ₂ min.	d _a min.	d _a max.	D _a min.	D _a max.	r _a max.	r _b max.
mm						mm					
20	29	3,1	2	0,3	0,3	22,1	24,2	30,9	33,2	0,3	0,3
	35,5	3,1	2	0,3	0,6	22,7	25,2	36,9	39,2	0,3	0,6
25	35,5	3,1	2	0,6	0,6	28,2	29,3	36,9	39,2	0,6	0,6
	40,7	3,1	2	0,6	0,6	28,6	29,5	41,3	44	0,6	0,6
30	40,7	3,1	2	0,6	0,6	33,3	34,2	41,3	44	0,6	0,6
	47	3,9	2,5	0,6	1	33,7	34,4	48,5	50,9	0,6	1
35	47	3,9	2,5	0,6	1	38,5	39,8	48,5	50,9	0,6	1
	53	3,9	2,5	0,6	1	38,8	39,8	54,5	57,8	0,6	1
40	53	3,9	2,5	0,6	1	43,6	45	54,5	57,8	0,6	1
	60	4,6	3	0,6	1	44,1	44,7	61	63,6	0,6	1
45	60	4,6	3	0,6	1	49,4	50,8	61	63,6	0,6	1
	66	4,6	3	0,6	1	49,8	50,1	66,2	70,5	0,6	1
50	66	4,6	3	0,6	1	54,6	56	66,2	70,5	0,6	1
	80	6,2	4	0,6	1	55,8	57,1	79,7	84,2	0,6	1
60	80	6,2	4	1	1	66,4	66,8	79,7	84,2	1	1
	92	7,7	4	1	1	67	67	92	99	1	1
70	92	7,7	4	1	1	76,7	77,9	92	99	1	1
	105	7,7	4	1	1	77,5	78,3	104,4	113,8	1	1
80	105	7,7	4	1	1	87,1	89,4	104,4	113,8	1	1
	115	9,5	5	1	1	87,2	87,2	112,9	123,5	1	1
90	115	9,5	5	1	1	97,4	98,1	112,9	123,5	1	1
	130	11,3	5	1	1	98,2	98,4	131	143,2	1	1
100	130	11,3	5	1	1	107,8	109,5	131	143,2	1	1
	140	11,5	5	1	1	108,1	111,2	141,5	153,3	1	1
110	140	11,5	5	1	1	118	121	141,5	153	1	1
	160	13,5	6	1	1	119,5	124,5	157,5	172	1	1
120	160	13,5	6	1	1	129,5	135,5	157,5	172	1	1

SKF Extended Life Plain Bearings
Radial spherical plain bearings, inch sizes
d 1 – 6 in.



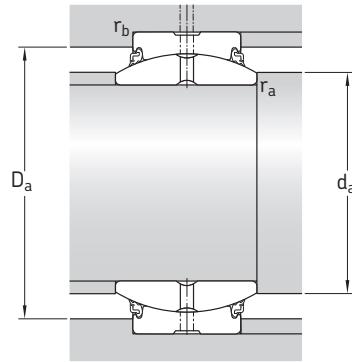
GEZ .. ESX-2LS



GEZH .. ESX-2LS

Principal dimensions				Angle of tilt ¹⁾	Basic load ratings		Mass	Designation
d	D	B	C	α	C	C ₀		
in./mm				°	lbf/kN		lb/kg	–
1	1.6250	0.875	0.750	6	12 600	37 350	0.26	GEZ 100 ESX-2LS
25,4	41,275	22,225	19,05		56	166	0,12	
1.25	2.0000	1.093	0.937	6	19 460	58 500	0.51	GEZ 104 ESX-2LS
31,75	50,8	27,762	23,8		86,5	260	0,23	
	2.4375	1.390	1.125	8	28 130	84 380	1.19	GEZH 104 ESX-2LS
	61,913	35,306	28,575		125	375	0,54	
1.375	2.1875	1.187	1.031	5	23 400	69 750	0.77	GEZ 106 ESX-2LS
34,925	55,563	30,15	26,187		104	310	0,35	
1.5	2.4375	1.312	1.125	6	28 130	84 380	0.93	GEZ 108 ESX-2LS
38,1	61,913	33,325	28,575		125	375	0,42	
	2.8125	1.580	1.312	7	38 250	114 750	1.75	GEZH 108 ESX-2LS
	71,438	40,132	33,325		170	510	0,79	
1.75	2.8125	1.531	1.312	6	38 250	114 750	1.40	GEZ 112 ESX-2LS
44,45	71,438	38,887	33,325		170	510	0,64	
	3.1875	1.820	1.500	7	50 400	150 750	2.50	GEZH 112 ESX-2LS
	80,963	46,228	38,1		224	670	1,13	
2	3.1875	1.750	1.500	6	50 400	150 750	2.05	GEZ 200 ESX-2LS
50,8	80,963	44,45	38,1		224	670	0,93	
	3.5625	2.070	1.687	8	63 000	191 250	3.50	GEZH 200 ESX-2LS
	90,488	52,578	42,85		280	850	1,6	
2.25	3.5625	1.969	1.687	6	63 000	191 250	2.85	GEZ 204 ESX-2LS
57,15	90,488	50,013	42,85		280	850	1,3	
	3.9375	2.318	1.875	8	77 630	234 000	4.65	GEZH 204 ESX-2LS
	100,013	58,877	47,625		345	1040	2,1	
2.5	3.9375	2.187	1.875	6	77 630	234 000	4.10	GEZ 208 ESX-2LS
63,5	100,013	55,55	47,625		345	1 040	1,85	
	4.3750	2.545	2.062	8	95 630	285 750	6.30	GEZH 208 ESX-2LS
	111,125	64,643	52,375		425	1 270	2,85	
2.75	4.3750	2.406	2.062	6	95 630	285 750	5.30	GEZ 212 ESX-2LS
69,85	111,125	61,112	52,375		425	1 270	2,4	
	4.7500	2.790	2.250	8	112 500	337 500	8.05	GEZH 212 ESX-2LS
	120,65	70,866	57,15		500	1 500	3,65	

¹⁾ To fully utilize the angle of tilt, the shaft shoulder should not be larger than $d_{a \max}$

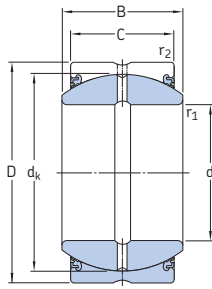


Dimensions					Abutment and fillet dimensions							
d	d _k	b	b ₁	M	r ₁ ¹⁾ min.	r ₂ ²⁾ min.	d _a min.	d _a max.	D _a min.	D _a max.	r _a max.	r _b max.
in./mm							in./mm					
1 25,4	1.4370 36,5	0.126 3,2	0.118 3	0.098 2,5	0.012 0,3	0.039 1	1.08 27,5	1.14 29	1.39 35,2	1.48 37,7	0,012 0,3	0.039 1
1.25 31,75	1.7950 45,593	0.189 4,8	0.197 5	0.157 4	0.024 0,6	0.039 1	1.37 34,8	1.43 36,2	1.76 44,8	1.85 47	0.024 0,6	0.039 1
	2.1550 54,737	0.189 4,8	0.197 5	0.157 4	0.039 1	0.039 1	1.43 36,2	1.65 41,8	2.06 52,3	2.28 58	0.039 1	0.039 1
1.375 34,925	1.9370 49,2	0.189 4,8	0.197 5	0.157 4	0.024 0,6	0.039 1	1.50 38,1	1.53 38,9	1.85 47,1	2.04 51,7	0.024 0,6	0.039 1
	1.5 38,1	2.1550 54,737	0.189 4,8	0.197 5	0.157 4	0.024 0,6	0.039 1	1.63 41,4	1.71 43,4	2.06 52,3	2.28 58	0.024 0,6
1.75 44,45		2.5150 63,881	0.189 4,8	0.197 5	0.157 4	0.039 1	0.039 1	1.69 42,8	1.96 49,7	2.41 61,3	2.65 67,4	0.039 1
	2 50,8	2.8750 73,025	0.189 4,8	0.197 5	0.157 4	0.024 0,6	0.039 1	2.17 55,1	2.28 57,9	2.85 72,4	2.99 75,9	0.024 0,6
2.25 57,15		3.2350 82,169	0.224 5,7	0.197 5	0.157 4	0.059 1,5	0.039 1	2.26 57,5	2.48 63,1	3.11 79	3.36 85,3	0.059 1,5
	2.5 63,5	3.5900 91,186	0.354 9	0.315 8	0.256 6,5	0.024 0,6	0.039 1	2.43 61,7	2.57 65,2	3.11 79	3.36 85,3	0.024 0,6
2.75 69,85		3.9500 100,33	0.354 9	0.315 8	0.256 6,5	0.079 2	0.039 1	2.52 64,1	2.74 69,6	3.43 87	3.73 94,7	0.059 1,5
	3 76,2	4.3120 109,525	0.354 9	0.315 8	0.256 6,5	0.024 0,6	0.039 1	2.69 68,3	2.85 72,3	3.43 87	3.73 94,7	0.024 0,6
3.5 88,9		4.6740 118,722	0.354 9	0.315 8	0.256 6,5	0.079 2	0.039 1	2.83 72	3.02 76,7	3.78 96	4.16 105,7	0.079 2
	4 101,6	5.0360 128,912	0.354 9	0.315 8	0.256 6,5	0.024 0,6	0.039 1	2.95 74,9	3.13 79,6	3.78 96	4.16 105,7	0.024 0,6
4.5 114,3		5.4000 137,82	0.354 9	0.315 8	0.256 6,5	0.079 2	0.039 1	3.09 78,6	3.29 83,5	4.13 104,8	4.53 115	0.079 2

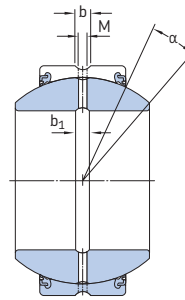
¹⁾ Equal to maximum shaft fillet radius $r_{a \max}$

²⁾ Equal to maximum housing fillet radius $r_{b \max}$

SKF Extended Life Plain Bearings
Radial spherical plain bearings, inch sizes
d 1 – 6 in.



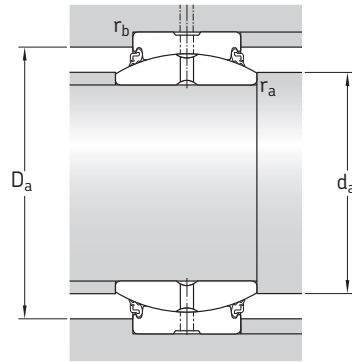
GEZ .. ESX-2LS



GEZH .. ESX-2LS

Principal dimensions				Angle of tilt ¹⁾	Basic load ratings		Mass	Designation
d	D	B	C	α	C	C ₀		
in./mm				°	lbf/kN		lb/kg	–
3 76,2	4.7500	2.625	2.250	6	112 500	337 500	6.85	GEZ 300 ESX-2LS
	120,65	66,675	57,15		500	1 500	3,1	
	5.1250	3.022	2.437	8	131 630	396 000	10.0	GEZH 300 ESX-2LS
	130,175	76,759	61,9		585	1 760	4,55	
3.25 82,55	5.1250	2.844	2.437	6	131 630	396 000	8.40	GEZ 304 ESX-2LS
	130,175	72,238	61,9		585	1 760	3,8	
	5.5000	3.265	2.625	9	153 000	459 000	12.4	GEZH 304 ESX-2LS
	139,7	82,931	66,675		680	2 040	5,6	
3.5 88,9	5.5000	3.062	2.625	6	153 000	459 000	10.6	GEZ 308 ESX-2LS
	139,7	77,775	66,675		680	2040	4,8	
	5.8750	3.560	2.812	9	175 500	531 000	15.0	GEZH 308 ESX-2LS
	149,225	90,424	71,425		780	2360	6,8	
3.75 95,25	5.8750	3.281	2.812	6	175 500	531 000	12.8	GEZ 312 ESX-2LS
	149,225	83,337	71,425		780	2 360	5,8	
	6.2500	3.738	3.000	9	202 500	596 250	17.9	GEZH 312 ESX-2LS
	158,75	94,945	76,2		900	2 650	8,1	
4 101,6	6.2500	3.500	3.000	6	202 500	596 250	15.5	GEZ 400 ESX-2LS
	158,75	88,9	76,2		900	2650	7	
	7.0000	4.225	3.375	9	252 000	765 000	30.0	GEZH 400 ESX-2LS
	177,8	107,315	85,725		1 120	3 400	13,5	
4.5 114,3	7.0000	3.937	3.375	6	252 000	765 000	21.5	GEZ 408 ESX-2LS
	177,8	100	85,725		1 120	3 400	9,8	
	7.7500	4.690	3.750	9	315 000	933 750	36.0	GEZH 408 ESX-2LS
	196,85	119,126	95,25		1 400	4150	16,5	
4.75 120,65	7.3750	4.156	3.562	6	281 250	843 750	25.5	GEZ 412 ESX-2LS
	187,325	105,562	90,475		1 250	3 750	11,5	
5 127	7.7500	4.375	3.750	6	315 000	933 750	30.0	GEZ 500 ESX-2LS
	196,85	111,125	95,25		1 400	4150	13,5	
5.5 139,7	8.7500	4.950	4.125	7	389 250	1 170 000	45.0	GEZH 508 ESX-2LS
	222,25	125,73	104,775		1 730	5200	20,5	
6 152,4	8.7500	4.750	4.125	5	389 250	1 170 000	38.5	GEZ 600 ESX-2LS
	222,25	120,65	104,775		1 730	5 200	17,5	

¹⁾ To fully utilize the angle of tilt, the shaft shoulder should not be made larger than $d_{a\max}$



Dimensions					Abutment and fillet dimensions							
d	d _k	b	b ₁	M	r ₁ ¹⁾ min.	r ₂ ²⁾ min.	d _a min.	d _a max.	D _a min.	D _a max.	r _a max.	r _b max.
in./mm							in./mm					
3 76,2	4,3120	0,354	0,315	0,256	0,024	0,039	3,20	3,42	4,13	4,53	0,024	0,039
	109,525	9	8	6,5	0,6	1	81,4	86,9	104,8	115	0,6	1
	4,6750	0,366	0,315	0,256	0,079	0,039	3,35	3,57	4,50	4,90	0,079	0,039
	118,745	9,3	8	6,5	2	1	85,1	90,6	114,2	124,4	2	1
3.25 82,55	4,6750	0,366	0,315	0,256	0,024	0,039	3,46	3,71	4,50	4,90	0,024	0,039
	118,745	9,3	8	6,5	0,6	1	88	94,2	114,2	124,4	0,6	1
	5,0400	0,413	0,315	0,256	0,079	0,039	3,65	3,84	4,83	5,27	0,079	0,039
	128,016	10,5	8	6,5	2	1	92,7	97,5	122,8	133,8	2	1
3.5 88,9	5,0400	0,413	0,315	0,256	0,024	0,039	3,72	4,00	4,83	5,27	0,024	0,039
	128,016	10,5	8	6,5	0,6	1	94,6	101,7	122,8	133,8	0,6	1
	5,3900	0,413	0,315	0,256	0,079	0,039	3,91	4,04	5,17	5,63	0,079	0,039
	136,906	10,5	8	6,5	2	1	99,3	102,5	131,4	143,1	2	1
3.75 95,25	5,3900	0,413	0,315	0,256	0,024	0,039	3,98	4,28	5,17	5,63	0,024	0,039
	136,906	10,5	8	6,5	0,6	1	101,2	108,6	131,4	143,1	0,6	1
	5,7500	0,433	0,394	0,315	0,079	0,039	4,17	4,37	5,49	6,00	0,079	0,039
	146,05	10,5	10	8	2	1	105,8	110,9	139,5	152,5	2	1
4 101,6	5,7500	0,433	0,394	0,315	0,024	0,039	4,25	4,55	5,49	6,00	0,024	0,039
	146,05	10,5	10	8	0,6	1	108	115,5	139,5	152,5	0,6	1
	6,4750	0,433	0,394	0,315	0,079	0,043	4,45	4,90	6,18	6,73	0,079	0,043
	164,465	11	10	8	2	1,1	113	124,5	157	170,99	2	1,1
4.5 114,3	6,4750	0,433	0,394	0,315	0,039	0,043	4,82	5,14	6,18	6,73	0,039	0,043
	164,465	11	10	8	1	1,1	122,5	130,5	157	171	1	1,1
	7,1900	0,433	0,394	0,315	0,079	0,043	4,96	5,45	6,91	7,42	0,079	0,043
	182,626	11	10	8	2	1,1	126	138,4	175,5	188,5	2	1,1
4.75 120,65	6,8250	0,433	0,394	0,315	0,039	0,043	5,08	5,41	6,56	7,05	0,039	0,043
	173,355	11	10	8	1	1,1	129	137,5	166,5	179	1	1,1
5 127	7,1900	0,433	0,394	0,315	0,039	0,043	5,33	5,69	6,91	7,42	0,039	0,043
	182,626	11	10	8	1	1,1	135,5	144,5	175,5	188,5	1	1,1
5.5 139,7	8,1560	0,591	0,433	0,315	0,079	0,043	5,98	6,46	7,78	8,41	0,079	0,043
	207,162	15	11	8	2	1,1	152	164	197,5	213,5	2	1,1
6 152,4	8,1560	0,591	0,433	0,315	0,039	0,043	6,34	6,61	7,78	8,41	0,039	0,043
	207,162	15	11	8	1	1,1	161	168	197,5	213,5	1	1,1

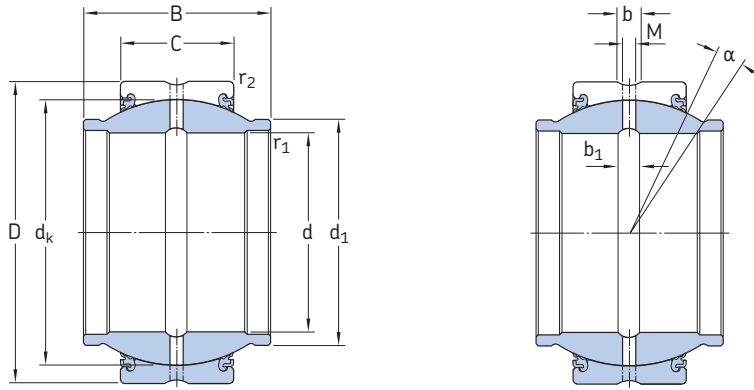
1) Equal to maximum shaft fillet radius $r_{a \max}$

2) Equal to maximum housing fillet radius $r_{b \max}$

SKF Extended Life Plain Bearings

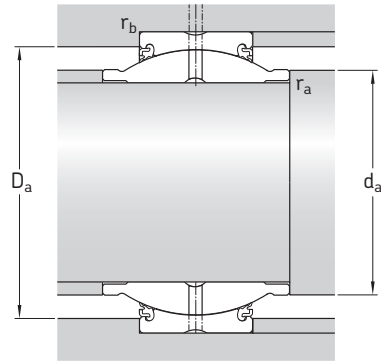
Radial spherical plain bearings with an extended inner ring, metric sizes

d 20 – 80 mm



GEM.. ESX-2LS

Principal dimensions				Angle of tilt	Basic load ratings		Mass	Designation
d	D	B	C	α	C	C_0		
mm				°	kN		kg	–
20	35	24	12	6	30	146	0,073	GEM 20 ESX-2LS
25	42	29	16	4	48	240	0,13	GEM 25 ESX-2LS
30	47	30	18	4	62	310	0,17	GEM 30 ESX-2LS
35	55	35	20	4	80	400	0,25	GEM 35 ESX-2LS
40	62	38	22	4	100	500	0,35	GEM 40 ESX-2LS
45	68	40	25	4	127	640	0,49	GEM 45 ESX-2LS
50	75	43	28	4	156	780	0,60	GEM 50 ESX-2LS
60	90	54	36	3	245	1 220	1,15	GEM 60 ESX-2LS
70	105	65	40	4	315	1 560	1,65	GEM 70 ESX-2LS
80	120	74	45	4	400	2 000	2,50	GEM 80 ESX-2LS

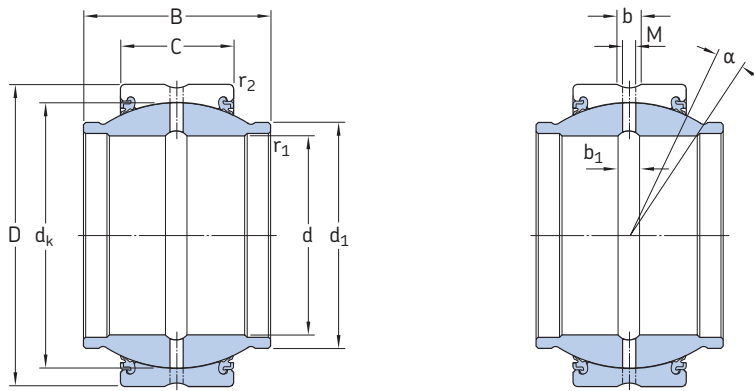


Dimensions					Abutment and fillet dimensions							
d	d _k	d ₁	b, b ₁	M	r ₁ min.	r ₂ min.	d _a min.	d _a max.	D _a min.	D _a max.	r _a max.	r _b max.
mm							mm					
20	29	24	3,1	2	0,3	0,3	23	24	30,9	33,2	0,3	0,3
25	35,5	29	3,1	2	0,3	0,6	28,3	29	36,9	39,2	0,3	0,6
30	40,7	34	3,1	2	0,3	0,6	33,5	34	41,3	44	0,3	0,6
35	47	40	3,9	2,5	0,6	1	38,8	40	48,5	50,9	0,6	1
40	53	45	3,9	2,5	0,6	1	44	45	54,5	57,8	0,6	1
45	60	52	4,6	3	0,6	1	49,6	52	61	63,6	0,6	1
50	66	57	4,6	3	0,6	1	54,8	57	66,2	70,5	0,6	1
60	80	68	6,2	4	0,6	1	65,4	68	79,7	84,2	0,6	1
70	92	78	7,7	4	0,6	1	75,7	78	92	99	0,6	1
80	105	90	7,7	4	0,6	1	86,1	90	104,4	113,8	0,6	1

SKF Extended Life Plain Bearings

Radial spherical plain bearings with an extended inner ring, inch sizes

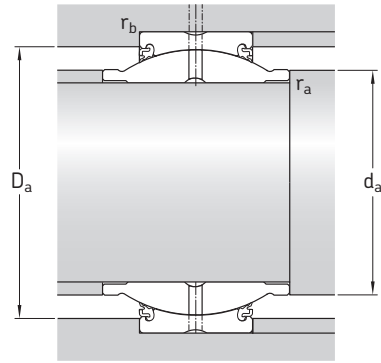
d 1 – 6 in.



GEZM .. ESX-2LS

Principal dimensions				Angle of tilt ¹⁾	Basic load ratings		Mass	Designation
d	D	B	C	α	C	C ₀		
in./mm				°	lbf/kN		lb/kg	–
1 25,4	1.6250 41,275	1.500 38,1	0.750 19,05	5	12 600 56	37 350 166	0.33 0,15	GEZM 100 ESX-2LS
1.25 31,75	2.0000 50,8	1.875 47,625	0.937 23,8	5	19 460 86,5	58 500 260	0.64 0,29	GEZM 104 ESX-2LS
1.375 34,925	2.1875 55,563	2.062 52,375	1.031 26,187	5	23 400 104	69 750 310	0.82 0,37	GEZM 106 ESX-2LS
1.5 38,1	2.4375 61,913	2.250 57,15	1.125 28,575	5	28 130 125	84 380 375	1.12 0,51	GEZM 108 ESX-2LS
1.75 44,45	2.8125 71,438	2.625 66,675	1.312 33,325	5	38 250 170	114 750 510	1.79 0,81	GEZM 112 ESX-2LS
2 50,8	3.1875 80,963	3.000 76,2	1.500 38,1	5	50 400 224	150 750 670	2.65 1,20	GEZM 200 ESX-2LS
2.25 57,15	3.5625 90,488	3.375 85,725	1.687 42,85	5	63 000 280	191 250 850	3.65 1,65	GEZM 204 ESX-2LS
2.5 63,5	3.9375 100,013	3.750 95,25	1.875 47,625	5	76 500 340	234 000 1 040	4.95 2,25	GEZM 208 ESX-2LS
2.75 69,85	4.3750 111,125	4.125 104,775	2.062 52,375	5	94 500 420	285 750 1 270	6.85 3,10	GEZM 212 ESX-2LS
3 76,2	4.7500 120,65	4.500 114,3	2.250 57,15	5	112 500 500	337 500 1 500	8.80 4,00	GEZM 300 ESX-2LS
3.25 82,55	5.1250 130,175	4.875 123,825	2.437 61,9	5	130 500 580	396 000 1 760	11.0 5,00	GEZM 304 ESX-2LS
3.5 88,9	5.5000 139,7	5.250 133,35	2.625 66,675	5	153 000 680	459 000 2 040	14.0 6,25	GEZM 308 ESX-2LS
3.75 95,25	5.8750 149,225	5.625 142,875	2.812 71,425	5	175 500 780	531 000 2 360	17.0 7,60	GEZM 312 ESX-2LS
4 101,6	6.2500 158,75	6.000 152,4	3.000 76,2	5	202 500 900	596 250 2 650	20.0 9,10	GEZM 400 ESX-2LS

¹⁾ To fully utilize the angle of tilt, the shaft shoulder should not be made larger than $d_{a\max}$



Dimensions							Abutment and fillet dimensions						
d	d _k	d ₁	b	b ₁	M	r ₁ ¹⁾ min.	r ₂ ²⁾ min.	d _a min.	d _a max.	D _a min.	D _a max.	r _a max.	r _b max.
in./mm							in./mm						
1 25,4	1.4370 36,5	1.220 30,988	0.126 3,2	0.118 3	0.098 2,5	0.024 0,6	0.039 1	1.11 28,2	1.22 31	1.39 35,2	1.48 37,7	0.024 0,6	0.039 1
1.25 31,75	1.7950 45,593	1.525 38,735	0.189 4,8	0.197 5	0.157 4	0.039 1	0.039 1	1.41 35,8	1.52 38,7	1.76 44,8	1.85 47	0.039 1	0.039 1
1.375 34,925	1.9370 49,2	1.670 42,418	0.189 4,8	0.197 5	0.157 4	0.039 1	0.039 1	1.54 39,1	1.67 42,4	1.85 47,1	2.04 51,7	0.039 1	0.039 1
1.5 38,1	2.1550 54,737	1.850 46,99	0.189 4,8	0.197 5	0.157 4	0.039 1	0.039 1	1.70 43,3	1.85 47	2.06 52,3	2.28 58	0.039 1	0.039 1
1.75 44,45	2.5150 63,881	2.165 54,991	0.189 4,8	0.197 5	0.157 4	0.039 1	0.039 1	1.96 49,9	2.17 55	2.41 61,3	2.65 67,4	0.039 1	0.039 1
2 50,8	2.8750 73,025	2.460 62,484	0.189 4,8	0.197 5	0.157 4	0.039 1	0.039 1	2.22 56,5	2.46 62,5	2.85 72,4	2.99 75,9	0.039 1	0.039 1
2.25 57,15	3.2350 82,169	2.760 70,104	0.224 5,7	0.197 5	0.157 4	0.039 1	0.039 1	2.48 63,1	2.76 70,1	3.11 79	3.36 85,3	0.039 1	0.039 1
2.5 63,5	3.5900 91,186	3.060 77,724	0.354 9	0.315 8	0.256 6,5	0.039 1	0.039 1	2.74 69,6	3.06 77,7	3.43 87	3.73 94,7	0.039 1	0.039 1
2.75 69,85	3.9500 100,33	3.380 85,852	0.354 9	0.315 8	0.256 6,5	0.039 1	0.039 1	3.00 76,2	3.38 85,9	3.78 96	4.16 105,7	0.039 1	0.039 1
3 76,2	4.3120 109,525	3.675 93,345	0.354 9	0.315 8	0.256 6,5	0.039 1	0.039 1	3.26 82,8	3.67 93,3	4.13 104,8	4.53 115	0.039 1	0.039 1
3.25 82,55	4.6750 118,745	3.985 101,219	0.366 9,3	0.315 8	0.256 6,5	0.039 1	0.039 1	3.52 89,4	3.98 101,2	4.50 114,2	4.90 124,4	0.039 1	0.039 1
3.5 88,9	5.0400 128,016	4.300 109,22	0.413 10,5	0.315 8	0.256 6,5	0.039 1	0.039 1	3.78 95,9	4.30 109,2	4.83 122,8	5.27 133,8	0.039 1	0.039 1
3.75 95,25	5.3900 136,906	4.590 116,586	0.413 10,5	0.315 8	0.256 6,5	0.039 1	0.039 1	4.04 102,5	4.59 116,6	5.17 131,4	5.63 143,1	0.039 1	0.039 1
4 101,6	5.7500 146,05	4.905 124,587	0.413 10,5	0.394 10	0.315 8	0.059 1,5	0.039 1	4.33 110	4.91 124,6	5.49 139,5	6.00 152,5	0.059 1,5	0.039 1

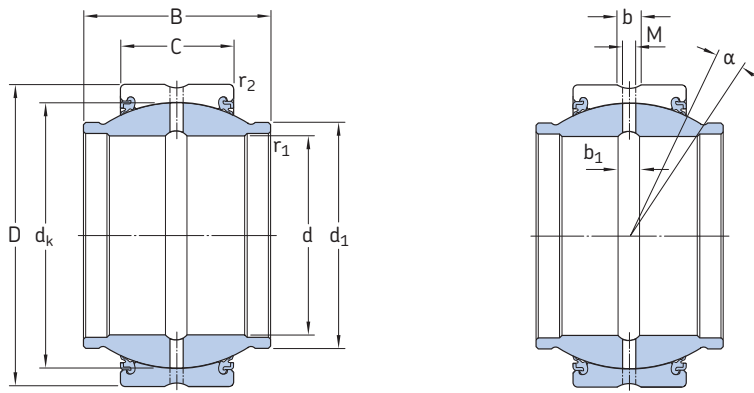
¹⁾ Equal to maximum shaft fillet radius $r_{a \max}$

²⁾ Equal to maximum housing fillet radius $r_{b \max}$

SKF Extended Life Plain Bearings

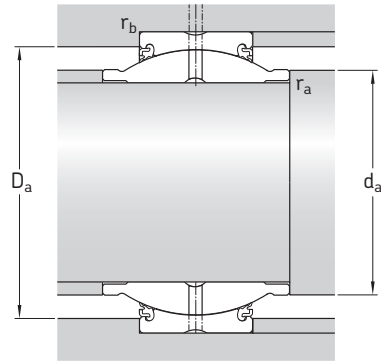
Radial spherical plain bearings with an extended inner ring, inch sizes

d 1 – 6 in.



GEZM .. ESX-2LS

Principal dimensions				Angle of tilt α	Basic load ratings		Mass	Designation
d	D	B	C		dynamic C	static C_0		
in./mm				°	lbf/kN		lb/kg	–
4.5 114,3	7.0000 177,8	6.750 171,45	3.375 85,725	5	252 000 1 120	765 000 3 400	28.5 13,0	GEZM 408 ESX-2LS
5 127	7.7500 196,85	7.500 190,5	3.750 95,25	5	315 000 1 400	933 750 4 150	38.5 17,5	GEZM 500 ESX-2LS
6 152,4	8.7500 222,25	8.250 209,55	4.125 104,775	5	389 250 1 730	1 170 000 5 200	47.5 21,5	GEZM 600 ESX-2LS



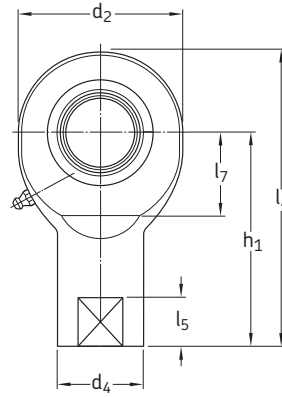
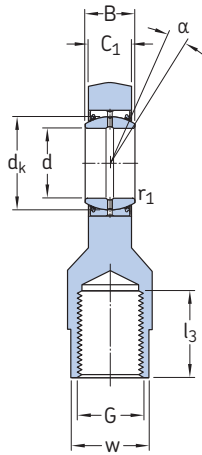
Dimensions							Abutment and fillet dimensions						
d	d _k	d ₁	b	b ₁	M	r ₁ ¹⁾ min.	r ₂ ²⁾ min.	d _a min.	d _a max.	D _a min.	D _a max.	r _a max.	r _b max.
in./mm							in./mm						
4.5 114,3	6.4750 164,465	5.525 140,335	0.433 11	0.394 10	0.315 8	0.079 2	0.043 1,1	4.94 125,5	5.52 140,3	6.18 157	6.73 171	0.079 2	0.043 1,1
5 127	7.1900 182,626	6.130 155,702	0.433 11	0.394 10	0.315 8	0.079 2	0.043 1,1	5.45 138,5	6.13 155,7	6.91 175,5	7.42 188,5	0.079 2	0.043 1,1
6 152,4	8.1560 207,162	7.020 178,308	0.591 15	0.433 11	0.315 8	0.079 2	0.043 1,1	6.46 164	7.02 178,3	7.78 197,5	8.41 213,5	0.079 2	0.043 1,1

1) Equal to maximum shaft fillet radius $r_{a \max}$
 2) Equal to maximum housing fillet radius $r_{b \max}$

SKF Extended Life Plain Bearings

Rod ends with a female thread

d 20 – 80 mm



SI(L) .. ESX-2LS

Principal dimensions						Angle of tilt	Basic load ratings		Mass	Designations	
d	d ₂ max	G 6H	B	C ₁ max	h ₁	α	C	C ₀		Rod end with right-hand thread	left-hand thread
mm						°	kN		kg	–	–
20 ¹⁾	54	M 20x1,5	16	13,5	77	9	30	57	0,36	SI 20 ESX-2LS	SIL 20 ESX-2LS
25	65	M 24x2	20	18	94	7	48	90	0,65	SI 25 ESX-2LS	SIL 25 ESX-2LS
30	75	M 30x2	22	20	110	6	62	116	1,00	SI 30 ESX-2LS	SIL 30 ESX-2LS
35	84	M 36x3	25	22	130	6	80	134	1,40	SI 35 ESX-2LS	SIL 35 ESX-2LS
40	94	M 39x3	28	24	142	6	100	166	2,20	SIA 40 ESX-2LS	SILA 40 ESX-2LS
	94	M 42x3	28	24	145	6	100	166	2,30	SI 40 ESX-2LS	SIL 40 ESX-2LS
45	104	M 42x3	32	28	145	7	127	224	2,90	SIA 45 ESX-2LS	SILA 45 ESX-2LS
	104	M 45x3	32	28	165	7	127	224	3,20	SI 45 ESX-2LS	SIL 45 ESX-2LS
50	114	M 45x3	35	31	160	6	156	270	4,10	SIA 50 ESX-2LS	SILA 50 ESX-2LS
	114	M 52x3	35	31	195	6	156	270	4,50	SI 50 ESX-2LS	SIL 50 ESX-2LS
60	137	M 52x3	44	39	175	6	245	400	6,30	SIA 60 ESX-2LS	SILA 60 ESX-2LS
	137	M 60x4	44	39	225	6	245	400	7,10	SI 60 ESX-2LS	SIL 60 ESX-2LS
70	162	M 56x4	49	43	200	6	315	530	9,50	SIA 70 ESX-2LS	SILA 70 ESX-2LS
	162	M 72x4	49	43	265	6	315	530	10,5	SI 70 ESX-2LS	SIL 70 ESX-2LS
80	182	M 64x4	55	48	230	5	400	655	15,0	SIA 80 ESX-2LS	SILA 80 ESX-2LS
	182	M 80x4	55	48	295	5	400	655	19,0	SI 80 ESX-2LS	SIL 80 ESX-2LS

¹⁾ Rod ends with bore size 20 mm have a lubrication hole.

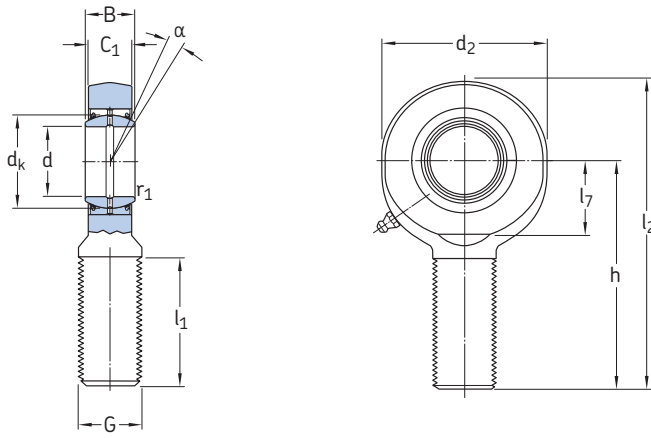
Dimensions

d	d _k	d ₄ ~	l ₃ min.	l ₄ max.	l ₅ ~	l ₇ min.	r ₁ min.	w h14
mm								
20	29	28	30	106	16	24	0,3	24
25	35,5	35	36	128	18	30	0,6	30
30	40,7	42	45	149	19	34	0,6	36
35	47	49	60	174	25	36	0,6	41
40	53	58	65	191	25	40	0,6	50
	53	58	65	194	25	40	0,6	50
45	60	65	65	199	30	48	0,6	55
	60	65	65	219	30	48	0,6	55
50	66	70	68	219	30	58	0,6	60
	66	70	68	254	30	58	0,6	60
60	80	82	70	246	35	68	1	70
	80	82	70	296	35	68	1	70
70	92	92	80	284	40	78	1	80
	92	92	80	349	40	78	1	80
80	105	105	85	324	45	88	1	90
	105	105	85	389	45	88	1	90

SKF Extended Life Plain Bearings

Rod ends with a male thread

d 20 – 80 mm

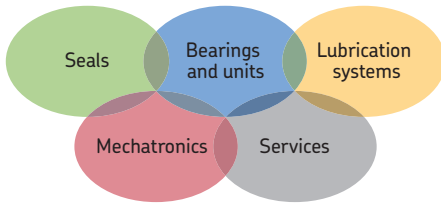


SA(L) .. ESX-2LS

Principal dimensions						Angle of tilt α	Basic load ratings		Mass	Designations	
d	d ₂ max	G 6g	B	C ₁ max	h		C	C ₀		Rod end with right-hand thread	left-hand thread
mm						°	kN		kg	–	–
20	54	M 20x1,5	16	13,5	78	9	30	42,5	0,32	SA 20 ESX-2LS	SAL 20 ESX-2LS
25	65	M 24x2	20	18	94	7	48	78	0,53	SA 25 ESX-2LS	SAL 25 ESX-2LS
30	75	M 30x2	22	20	110	6	62	81,5	0,90	SA 30 ESX-2LS	SAL 30 ESX-2LS
35	84	M 36x3	25	22	130	6	80	110	1,30	SA 35 ESX-2LS	SAL 35 ESX-2LS
40	94	M 39x3	28	24	150	6	100	140	1,85	SAA 40 ESX-2LS	SALA 40 ESX-2LS
	94	M 42x3	28	24	145	6	100	140	1,90	SA 40 ESX-2LS	SAL 40 ESX-2LS
45	104	M 42x3	32	28	163	7	127	200	2,45	SAA 45 ESX-2LS	SALA 45 ESX-2LS
	104	M 45x3	32	28	165	7	127	200	2,55	SA 45 ESX-2LS	SAL 45 ESX-2LS
50	114	M 45x3	35	31	185	6	156	245	3,30	SAA 50 ESX-2LS	SALA 50 ESX-2LS
	114	M 52x3	35	31	195	6	156	245	3,90	SA 50 ESX-2LS	SAL 50 ESX-2LS
60	137	M 52x3	44	39	210	6	245	360	5,70	SAA 60 ESX-2LS	SALA 60 ESX-2LS
	137	M 60x4	44	39	225	6	245	360	6,25	SA 60 ESX-2LS	SAL 60 ESX-2LS
70	162	M 56x4	49	43	235	6	315	490	7,90	SAA 70 ESX-2LS	SALA 70 ESX-2LS
	162	M 72x4	49	43	265	6	315	490	10,00	SA 70 ESX-2LS	SAL 70 ESX-2LS
80	182	M 64x4	55	48	270	5	400	585	12,00	SAA 80 ESX-2LS	SALA 80 ESX-2LS
	182	M 80x4	55	48	295	5	400	585	14,50	SA 80 ESX-2LS	SAL 80 ESX-2LS

Dimensions

d	d _k	l ₁ min.	l ₂ max.	l ₇ min.	r ₁ min.
mm					
20	29	43	107	24	0,3
25	35,5	53	128	30	0,6
30	40,7	65	149	34	0,6
35	47	68	174	40	0,6
40	53	86	199	46	0,6
	53	90	194	46	0,6
45	60	92	217	50	0,6
	60	95	219	50	0,6
50	66	104	244	58	0,6
	66	110	254	58	0,6
60	80	115	281	73	1
	80	120	296	73	1
70	92	125	319	85	1
	92	132	349	85	1
80	105	140	364	98	1
	105	147	389	98	1



The Power of Knowledge Engineering

Drawing on five areas of competence and application-specific expertise amassed over more than 100 years, SKF brings innovative solutions to OEMs and production facilities in every major industry worldwide. These five competence areas include bearings and units, seals, lubrication systems, mechatronics (combining mechanics and electronics into intelligent systems), and a wide range of services, from 3-D computer modelling to advanced condition monitoring and reliability and asset management systems. A global presence provides SKF customers uniform quality standards and worldwide product availability.

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